

Series 44-5 Wedge-Lok

CONNECT AND PROTECT



RECOMMENDED GAP WIDTH

PCB + 10.80 (.425)

RECOMMENDED TORQUE

180 N-cm (16 in-lbs)

WEIGHT

2.79 g/cm (.250 oz/in)

MATERIALS AND FINISH

WEDGES

- **Material:** Aluminum Alloy 6061-T6 per QQ-A-200/8
- **Finish:** See finish table on opposite page

SCREW

.14-in. or 3.6-mm hex. socket head cap screw, depending on mounting configuration

- **Material:** 300 series stainless steel per QQ-S-763 ASTM A-582
- **Finish:** Passivated per AMS2700

ALIGNMENT SPRINGS

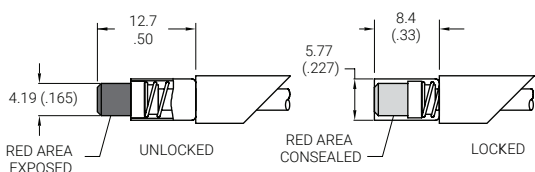
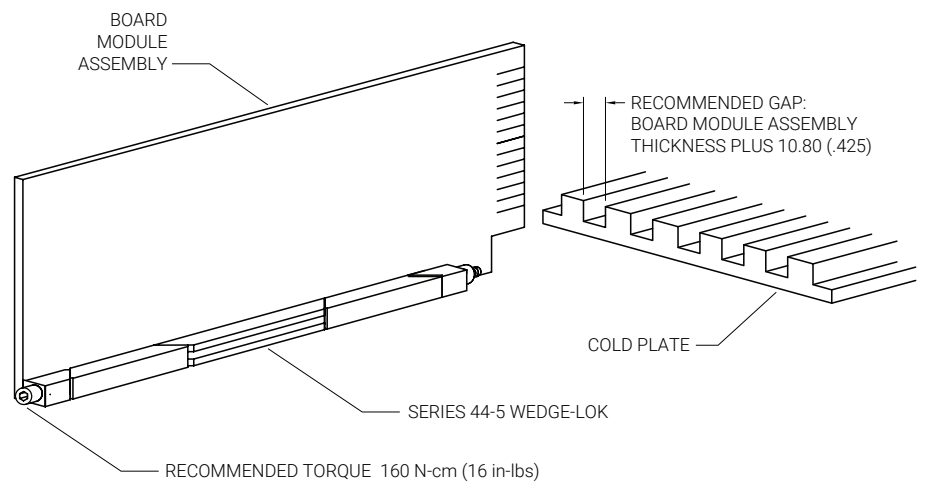
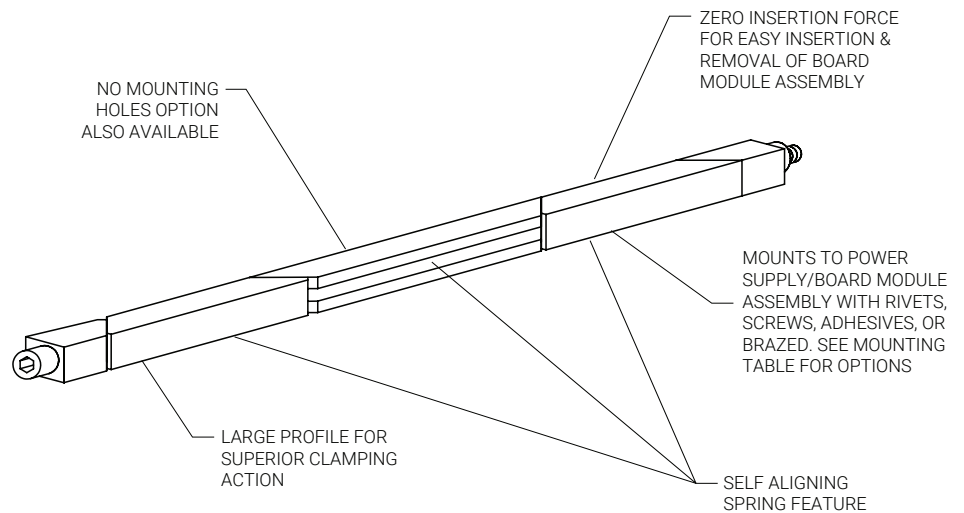
- **Material:** Beryllium Copper QQ-C-533
- **Finish:** Nickel QQ-N-290, Class I, Grade G, Bright

OPTIONAL LOCK AND FLAT WASHER

- **Material:** 300 series stainless steel per QQ-S-763 and ASTM A-582
- **Finish:** Passivated per AMS2700

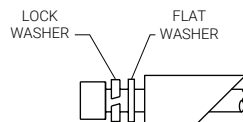
OPTIONAL LOCKNUT

- **Material:** Type A286 stainless steel per ASTM AMS 5525
- **Finish:** Silver plate per AMS 2410



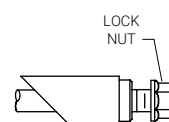
VI OPTION

Indicates assembly is unlocked (adds 5.1 (.20) to screw length)



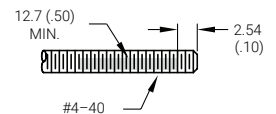
LF OPTION

Provides additional resistance to shock and vibration (adds 2.5 (.10) in screw length)



LN OPTION

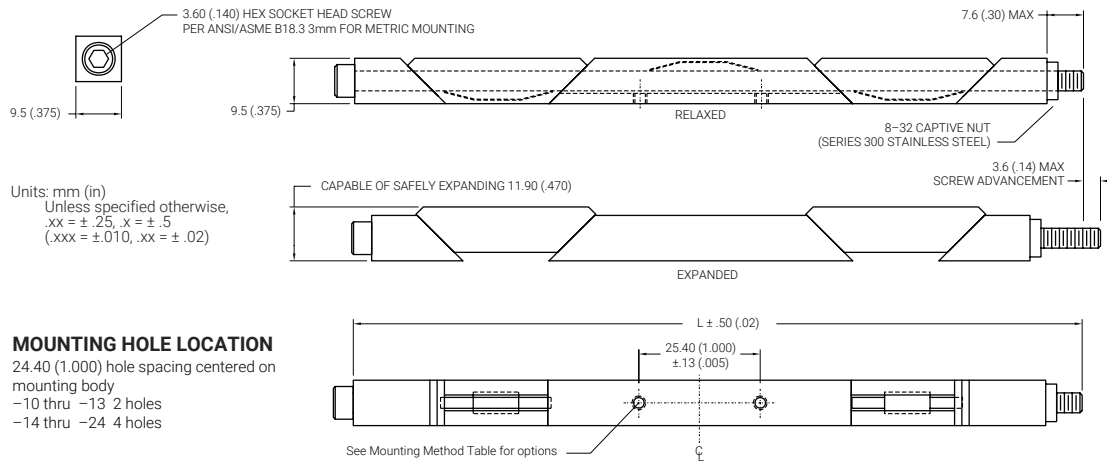
Captivates rear wedge when untorqued (adds 2.5 (.10) to screw length)



LO OPTION

Provides additional resistance to shock and vibration

SERIES 44-5 WEDGE-LOK CID 59789



Part Number Code	44-5 VI - 10 - B - LF - LN - T - L
Type	
Torque Limiting Version* _____	TLC
Standard version with Visual Indicator _____	VI
Standard version _____	[Blank]
Length	
Length in 12.7 (.50) increments _____	10 [127.0 (5.00)]
_____	to 24 [304.8 (12.00)]
Finish	
Black Anodized _____	B
or select code letter from Finish Table	
Lock/Flat Washers and Locknut	
Lock Washer and Flat Washer _____	LF
None _____	[Blank]
Lock Nut _____	LN
None _____	[Blank]
Mounting	
Standard 2-56 UNC-2B Tapped Holes _____	[Blank]
Or select code letter from Mounting Method Table	
Lock Patch	
Lock Patch _____	L
None _____	[Blank]

FINISH TABLE

DASH #	SURFACE FINISH
[Blank]	CHEMICAL FILM PER MIL-DTL-5541, TYPE I, CLASS 1A, GOLD, NON ROHS COMPLIANT
CC	CHEMICAL FILM PER MIL-DTL-5541, TYPE II, CLASS 1A, CLEAR
EN	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B, BRIGHT
N	NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, BRIGHT
B	BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2
B3	HARD BLACK ANODIZE PER MIL-A-8625, TYPE III, CLASS 2 HARD
B3D	BLACK ANODIZE WITH DRY FILM LUBE PER MIL-L-46010

MOUNTING METHOD TABLE

CODE LETTER	METHOD
[Blank]	4-40 UNC-2B TAPPED HOLES
A	NO MOUNTING HOLES
M	M2.5 X .45 TAPPED HOLE
M2	M2 X .40 TAPPED HOLE
M3	M3 X .50 TAPPED HOLE
R	RIVET MOUNT (ø 1.70 + .10/- .03 (.067 + .004/.001) THRU u ø3.96 (.156) V 5.08 (.200) v 3.56 (.140) x 100°) RIVET "R" PARTS ARE SHIPPED UNASSEMBLED AND EXCLUDE ALIGNMENT PINS
S	2-56 UNC-2B TAPPED HOLE
T	0-80 UNF-2B TAPPED HOLE

NOTE: FOR TORQUE LIMITING (TLC) VERSION:
VISUAL INDICATOR (VI) LOCK/FLAT WASHER (LF) , LOCK PATCH (L) OPTIONS NOT AVAILABLE ONE ALIGNMENT SPRING FOR -10 TO -15 LENGTHS MUST CLICK 3+ TIMES FOR PROPER INSTALLATION

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